

KZTCYCO[®] Grinding Wheel

High density, porous elastic grinding wheel

Performance

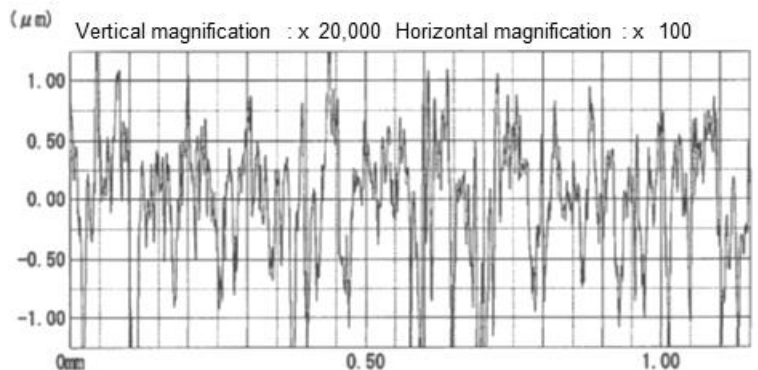
Crankshaft grinder

- ◇ Specification
 - KZT wheel WA3000
- ◇ Workpiece
 - 41CrMo4**, HV600
(SCM440)
- ◇ Vc 32m/s
- ◇ Contact time 180sec



Before grinding

Ra 0.422 μ m Rz 2.789 μ m



After grinding

Ra 0.011 μ m Rz 0.085 μ m

